

# Installation for FLO Series INDUSTRIAL PUMPS

## Installation & Service Information

### Description

FLO Series Industrial Pumps are designed for a wide range of applications and are constructed from a selection of materials—suitable for handling a broad range of chemicals. The FLO series of diaphragm pumps are self-priming and can be run dry without harm. They are intended for intermittent duty cycles but can be run continuously for short periods of time. The higher the duty cycle the shorter the expected life of the pump.

Typical pump uses are liquid transfer, spraying, circulation, filtration and dispensing.

### Operation

To start and prime the pump, the discharge line must be open allowing trapped air to escape thus avoiding the potential of airlock. The pressure switch will shut off the pump automatically when the discharge valve is closed and the pressure has risen to the switch OFF set point. The pressure switch will restart the pump when a valve is opened and the discharge line pressure drops to the ON set point of the pressure switch.

### Demand Operation (Intermittent duty)

Demand Operation is considered an "intermittent duty" application. The maximum intermittent duty cycle is that which will cause the motor to reach its maximum thermal limits. Once the maximum thermal limit is reached, the motor must be allowed to settle to a lower temperature ideally being ambient before resuming operation. Running the pump at or near the maximum thermal limit for extended period of time will shorten the life of the pump and may result in immediate pump failure.

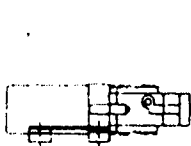
### Bypass Operation (If equipped)

Models equipped with an external bypass system are designed to pump at high pressures while at low or high flow rates. Models equipped with a bypass only will continue to run until the power is manually turned off.

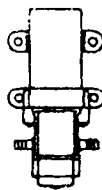
The FLO pumps are not recommended for continuous duty service due to limited motor brush life. Operation at lower pressures and temperatures, however, will extend overall pump service life.

### Mounting

The FLO Series pumps are self-priming. Vertical prime may vary depending on the fluid viscosity, suction tube size, foot valve and pump configuration. The pump should be mounted in a dry and adequately ventilated area. If mounted within an enclosure, provisions to cool the motor may be necessary.



HORIZONTAL



TYPICAL  
VERTICAL

### preventative Maintenance Tips

If pumping a liquid other than water the pump should be flushed with water (if applicable) after each use.

Before freezing conditions occur, the pump must be liquid free or winterized with proper anti-freezing chemicals.

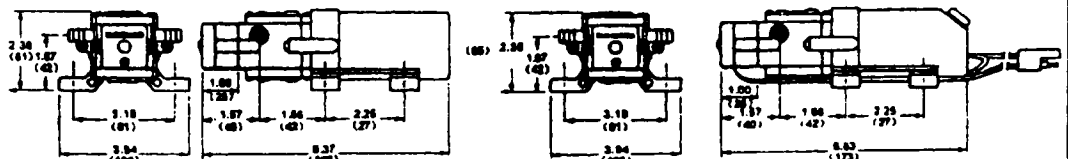
### Dimensional

#### Drawing

Inches (Millimeters)

±0.06 Inches

Consult factory if precise details are required.

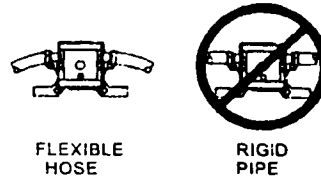


If mounting the pump in an outdoor environment the pump should be shielded from water, dust, sunlight and wash down spray.

Do not assume chemical compatibility. If the fluid is improperly matched to the pumps elastomers, the pump may fail to prime. Have low pressures or the pressure switch may not shut off.

### Plumbing

Use flexible hose of the correct pressure rating that is compatible with the fluid to be pumped. Tubing should be a minimum of 3/8" (9.5mm) ID and at least 20 inches (508mm) in length to avoid excess stress on the pump ports. Do not crimp or kink the tubing.



FLEXIBLE  
HOSE

RIGID  
PIPE

The use of check valves in the plumbing system could interfere with the priming ability of the pump. If a check valve is installed in the plumbing it must have a cracking pressure of no more than 2 PSI (0.14 bar).

Use of a minimum 40-mesh strainer or filter in the pump inlet line will prevent foreign debris from entering the system. Failures due to foreign debris entering the pump will not be covered under the limited warranty.



**WARNING**



**Risk of an electrical shock!**

When wiring electrically driven pumps, follow all electrical and safety codes, as well as the most recent National Electrical Code (NEC) and the Occupational Safety and Health Act (OSHA).

Make certain the power source conforms to the pump voltage. Be sure all power is disconnected before installation.

The pump should be wired to an individual (dedicated) circuit, controlled with an UL/C-UL certified double pole switch rated at or above the fuse ampere indicated on the pump motor label.

On 12 and 24 volt pumps the red lead is positive and should be connected to the battery plus (+) terminal. The black lead is ground and should be connected to the battery minus (-) terminal. Use T6 AWG wire minimum. Use a 5 AMP fuse to protect the system wiring and components.

Improper duty cycle and/or rapid start stop conditions caused by undersized spray nozzles will cause the internal thermal breaker (if equipped) to trip, or can cause premature motor failure due to excessive heat.



**WARNING**



**DONOT PUMP GASOLINE OR  
FLAMMABLE FLUIDS OR USE WHERE  
FLAMMABLE VAPORS ARE PRESENT.**